

Work Order ID 133340

Monday, June 08, 2015 10:32:41 AM

Page 1

Scrap

133340

Item ID: D4061-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Ski Cushion

Start Date: 6/4/2015 Start Qty: 34.00

34

Cust Item ID:

Required Date: 6/5/2015 Req'd Qty: 34.00

34

Customer:

Reference: SCRAP PER ECN 15-574

Approvals: Process Plan: ymf

Date: 15-6-8

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4061	C

150

0.00

150

Small Fab

Memo

0.00

Small Fab

PULL FROM STOCK D4061-1 X 34
(B122732 X 14, B133196 X 20)

BRING TO SMALL FAB TO SCRAP
OLD REV

33x

15/06/15
DAS
36
89

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

JUN 09 2015

6 MWS

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Page 1

Monday, June 08, 2015 10:32:39 AM

Work Order ID: 133340

133340

Parent Item: D4061-1

D4061-1

Parent Item Name: Ski Cushion

Start Date: 6/4/2015

Required Date: 6/5/2015

Start Qty: 34.00

Required Qty: 34.00

Comments: IPP REV:A NEW ISSUE JLM 10-02-18 VERIFIED BY:EC IPP
REV:B 11.01.10 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4061-1		Manufactured	No				Each	0.0000		34			

D4061-1

Ski Cushion

14 x B122732.
20 x B33196 MF
15-6-8.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
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OTHER :					

List Lots

Thursday, June 04, 2015 11:37:09 AM

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Criteria : Item ID: d4061-1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D4061-1 Ski Cushion	Main Warehouse ST544	122732	6/2/2015	14.0000	Rev B QC21		
	Main Warehouse ST544	133196	6/2/2015	20.0000	Rev B QC21		
Total:				34.0000			

133340

DQA: _____ Date: _____



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